

Section 1: Product and Company Identification

Minneapolis Oxygen Company

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CONTRACT #529

Product Code: Propylene

Section 2: Hazards Identification



Danger

Hazard Classification:

Flammable (Category 1)
Gases Under Pressure

Hazard Statements:

Contains gas under pressure; may explode if heated
Extremely flammable gas

Precautionary Statements

Prevention:

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

Response:

Eliminate all ignition sources if safe to do so.
Leaking gas fire: Do not extinguish, unless leak can be stopped safely.

Storage:

Protect from sunlight.
Store in well-ventilated place.

Section 3: Composition/Information on Ingredients

CAS #
115-07-1

Chemical Substance	Chemical Family	Trade Names
PROPYLENE	Hydrocarbons, Aliphatic, Unsaturated	PROPENE; METHYLETHENE; METHYLETHYLENE; 1-PROPYLENE; 1-PROPENE; UN 1077; C3H6

Section 4: First Aid Measures

Skin Contact	Eye Contact	Ingestion	Inhalation	Note to Physicians
If frostbite or freezing occur, immediately flush with plenty of lukewarm water (105-115 F; 41-46 C). DO NOT USE HOT WATER. If warm water is not available, gently wrap affected parts in blankets. Get immediate medical attention.	Contact with liquid: Immediately flush eyes with plenty of water for at least 15 minutes. Then get immediate medical attention.	If a large amount is swallowed, get medical attention.	If adverse effects occur, remove to uncontaminated area. Give artificial respiration if not breathing. If breathing is difficult, oxygen should be administered by qualified personnel. Get immediate medical attention.	For inhalation, consider oxygen.

Section 5: Fire Fighting Measures

Suitable Extinguishing Media	Products of Combustion	Protection of Firefighters
Carbon dioxide, regular dry chemical Large fires: Flood with fine water spray.	Toxic, irritating gases	<ul style="list-style-type: none">Any self-contained breathing apparatus with a full facepiece.Any self-contained breathing apparatus with a full facepiece.

Section 6: Accidental Release Measures

Personal Precautions	Environmental Precautions	Methods for Containment
Keep unnecessary people away, isolate hazard area and deny entry. Do not touch spilled material. Ventilate closed spaces before entering.	Avoid heat, flames, sparks and other sources of ignition.	Stop leak if possible without personal risk. Reduce vapors with water spray. Remove sources of ignition.

Methods for Cleanup	Other Information
Evacuate area. Contact emergency personnel	None

Section 7: Handling and Storage

Handling	Storage
Store and handle in accordance with all current regulations and standards. Subject to storage regulations: U.S. OSHA 29 CFR 1910.110. Protect from physical damage. Store in a cool, dry place. Store in a well-ventilated area. Store outside or in a detached building. Grounding and bonding required. Subject to storage regulations: U.S. OSHA 29 CFR 1910.101.	Keep separated from incompatible substances. Avoid heat, flames, sparks and other sources of ignition.

Section 8: Exposure Controls/Personal Protection

Exposure Guidelines

PROPYLENE: 500 ppm ACGIH TWA

Engineering Controls

Handle only in fully enclosed systems.

Eye Protection	Skin Protection	Respiratory Protection
For the gas: Eye protection not required, but recommended. For the liquid: Wear splash resistant safety goggles. Contact lenses should not be worn. Provide an emergency eye wash fountain and quick drench shower in the immediate work area.	For the gas: Protective clothing is not required. For the liquid: Wear appropriate protective, cold insulating clothing.	Any self-contained breathing apparatus with a full facepiece.

General Hygiene considerations

- Avoid breathing vapor or mist
- Avoid contact with eyes and skin
- Wash thoroughly after handling and before eating or drinking

Section 9: Physical and Chemical Properties

Physical State	Appearance	Color	Change in Appearance	Physical Form	Odor	Taste
Gas	Clear	Colorless	N/A	Gas	Faint gasoline-like odour	N/A

Flash Point	Flammability	Partition Coefficient	Autoignition Temperature	Upper Explosive Limits	Lower Explosive Limits
-162 F (-108 C)	Not available	223.87 (log = 2.35) (estimated from water solubility)	851 F (455 C)	0.111	0.02

Boiling Point	Freezing Point	Vapor Pressure	Vapor Density	Specific Gravity	Water Solubility	pH	Odor Threshold	Evaporation Rate	Viscosity
-53 F (-47 C)	-301 F (-185 C)	7828 mmHg @ 21.1 C	1.5 (Air=1)	Not applicable	0.45	Not applicable	Not available	Not applicable	0.140 cP @ -40 C

Molecular Weight	Molecular Formula	Density	Weight per Gallon	Volatility by Volume	Volatility	Solvent Solubility
42.08	C-H3-C-H-C-H2	1.7855 g/L	Not available	100%	Not applicable	Soluble: Alcohol, ether, acetic acid

Section 10: Stability and Reactivity

Stability	Conditions to Avoid	Incompatible Materials
May polymerize. May react on contact with air, heat, light or water.	May polymerize. May react on contact with air, heat, light or water.	Oxidizing materials, halo carbons, halogens, acids, water, nitrogen oxides

Hazardous Decomposition Products	Possibility of Hazardous Reactions
Miscellaneous decomposition products	May polymerize. Avoid contact with heat, light, air, water or incompatible materials. Polymerizes with evolution of heat.

Section 11: Toxicology Information

Acute Effects

Oral LD50	Dermal LD50	Inhalation
Not available	Not available	Tearing, nausea, vomiting, symptoms of drunkenness, suffocation, convulsions, coma

Eye Irritation	Skin Irritation	Sensitization

Eye Irritation	Skin Irritation	Sensitization
Liquid: frostbite, blurred vision	Liquid: blisters, frostbite	No health hazards classified.

Chronic Effects

Carcinogenicity	Mutagenicity	Reproductive Effects	Developmental Effects
IARC: Human Inadequate Evidence, Animal Inadequate Evidence, Group 3; ACGIH: A4 -Not Classifiable as a Human Carcinogen	Available.	Available.	No data

Section 12: Ecological Information

Fate and Transport

Eco toxicity	Persistence / Degradability	Bioaccumulation / Accumulation	Mobility in Environment
Fish toxicity: Not available Invertebrate toxicity: Not available Algal toxicity: Not available Phyto toxicity: Not available Other toxicity: Not available	Relatively non-persistent in the environment. Moderately volatile from water.	0.40 (estimated from water solubility)	Leaches through the soil or the sediment at a slow rate.

Section 13: Disposal Considerations

Dispose in accordance with all applicable regulations. Subject to disposal regulations: U.S. EPA 40 CFR 262. Hazardous Waste Number(s): D001.

Section 14: Transportation Information

U.S. DOT 49 CFR 172.101

Proper Shipping Name	ID Number	Hazard Class or Division	Packing Group	Labeling Requirements	Passenger Aircraft or Railcar Quantity Limitations	Cargo Aircraft Only Quantity Limitations	Additional Shipping Description
Propylene	UN1077	2.1	Not applicable	2.1	Forbidden	150 kg	N/A

Canadian Transportation of Dangerous Goods

Shipping Name	UN Number	Class	Packing Group / Risk Group
Propylene	UN1077	2.1	Not applicable

Section 15: Regulatory Information

U.S. Regulations

CERCLA Sections	SARA 355.30	SARA 355.40
Not regulated.	Not regulated.	Not regulated.

SARA 370.21

Acute	Chronic	Fire	Reactive	Sudden Release
Yes	No	Yes	No	Yes

SARA 372.65

PROPYLENE

OSHA Process Safety

Not regulated.

State Regulations

CA Proposition 65

Not regulated.

Canadian Regulations

WHMIS Classification

A, B1.

National Inventory Status

US Inventory (TSCA)	TSCA 12b Export Notification	Canada Inventory (DSL/NDSL)
Listed on inventory.	Not listed.	Listed on inventory.

Section 16: Other Information

NFPA Rating

HEALTH=2 FIRE=4 REACTIVITY=1

0 = minimal hazard, 1 = slight hazard, 2 = moderate hazard, 3 = severe hazard, 4 = extreme hazard